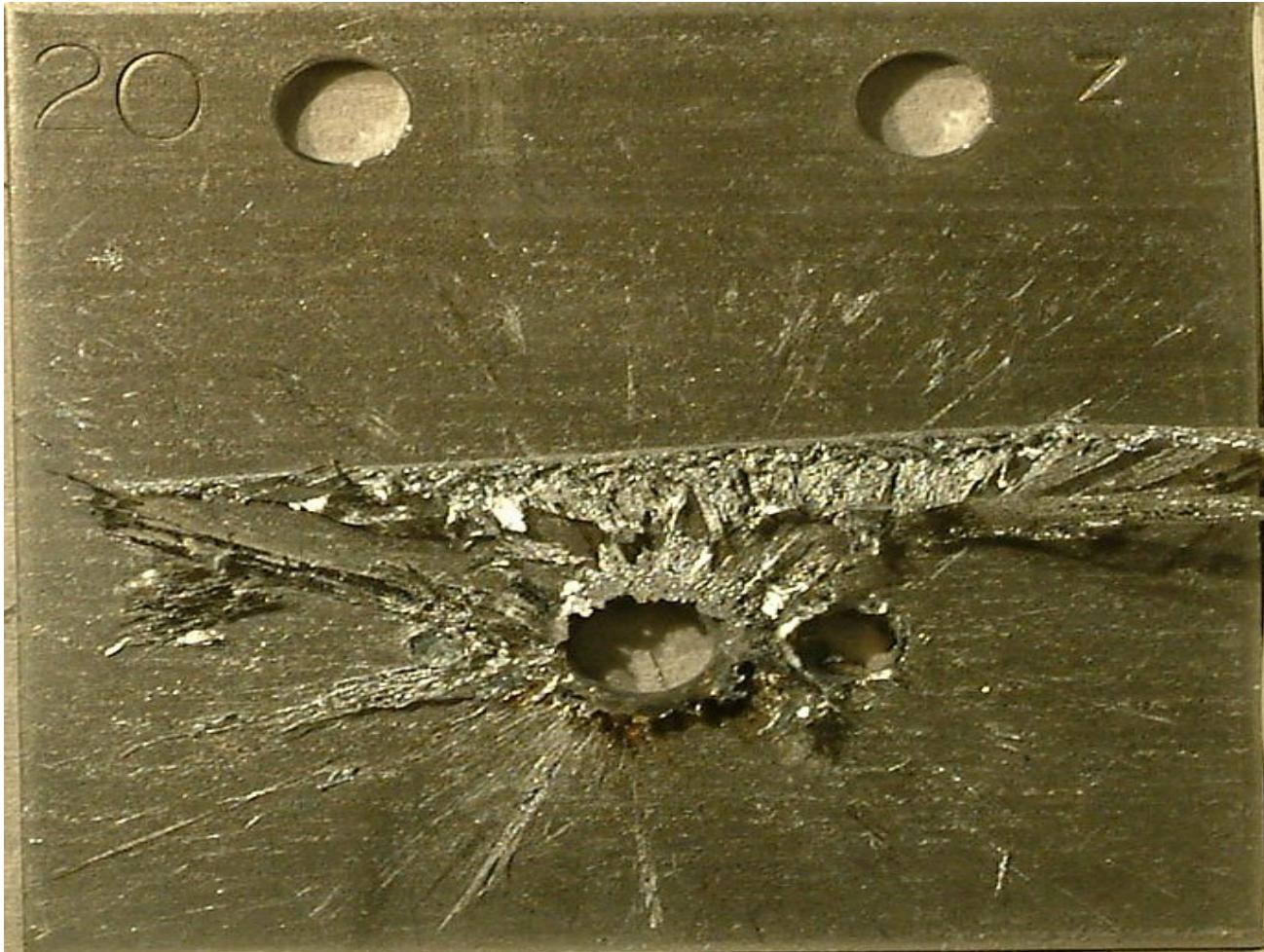


# Machine Protection

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Ralph J. Steinhagen, CERN



- Material and acknowledgements to: R. Schmidt and J. Wenninger

# Safety at Accelerators – Definitions

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Accelerators, as all other technical systems, must respect some general principles with respect to safety:

- ❑ Protect the people (legal requirements).
- ❑ Protect the environment (legal requirements).
- ❑ Protect the equipment (asset management).
  - Without beam : superconducting magnets, high power equipment, power cables, normal conducting magnets, RF systems, etc.
  - **With beam: damage caused by beams.**

# Trends in modern Accelerators

All major accelerator projects are pushed to new records.

## □ Higher beam energy and intensity:

- Hadron colliders – LHC.
- Linear e+e- colliders.
- CERN Future Circular Colliders study.

*Frequent mixing of super-conducting magnets/RF and high power beams*

## □ Higher power and brightness:

- Neutron spallation sources.
- Neutrino physics.
- Synchrotron light sources (synchrotron light power).

**In many modern projects machine protection aspects have a large impact on (or may even dominate) design and operation**

# Modern Accelerators

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- **High power accelerators** – from some 10 kW to above 1 MW.
  - Neutron spallation sources (SNS, ISIS).
  - High power/high duty cycle machines (PSI cyclotron, JPARC).
- **High energy hadron colliders and synchrotrons.**
  - LHC and its upgrades.
  - Synchrotrons for fixed target experiments (SPS).
- **e+e- colliders.**
  - B-factories (KEKB, super-KEKB).
- **Synchrotron light sources.**
  - High power photon beams.
- **Linear colliders/ Free Electron Lasers (FEL).**
  - SLAC linac, ILC, CLIC, FLASH, XFEL.
- **Energy recovery linacs.**
- **Medical accelerators.**
  - The patients !



# Hazard and Risk for accelerators

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- **Hazard**: a situation that poses a level of threat to the accelerator. Hazards are dormant or potential, with only a theoretical risk of damage. Once a hazard becomes "active": **incident / accident**. **Consequences** and **possibility** of an incident interact together to create **RISK**, can be quantified:

$$\mathbf{RISK = Consequences \cdot Probability}$$

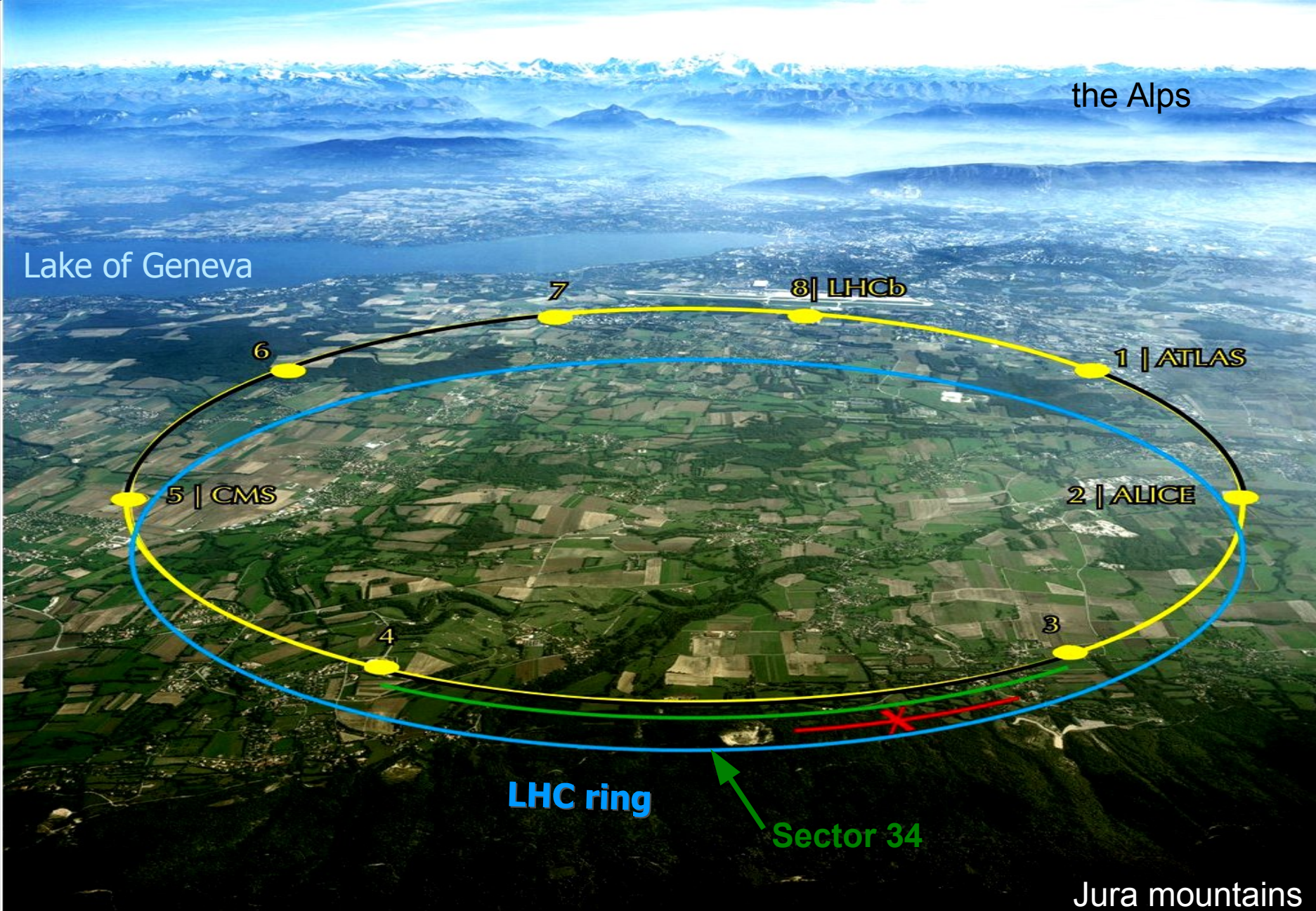
Related to accelerators

- Consequences of an uncontrolled beam loss
- Probability of an uncontrolled beam loss
- The higher the **RISK**, the more **Protection** is required



# The Large Hadron Collider LHC

Installed in the LEP tunnel, 27 km, Depth of 70-140 m



the Alps

Lake of Geneva

LHC ring

Sector 34

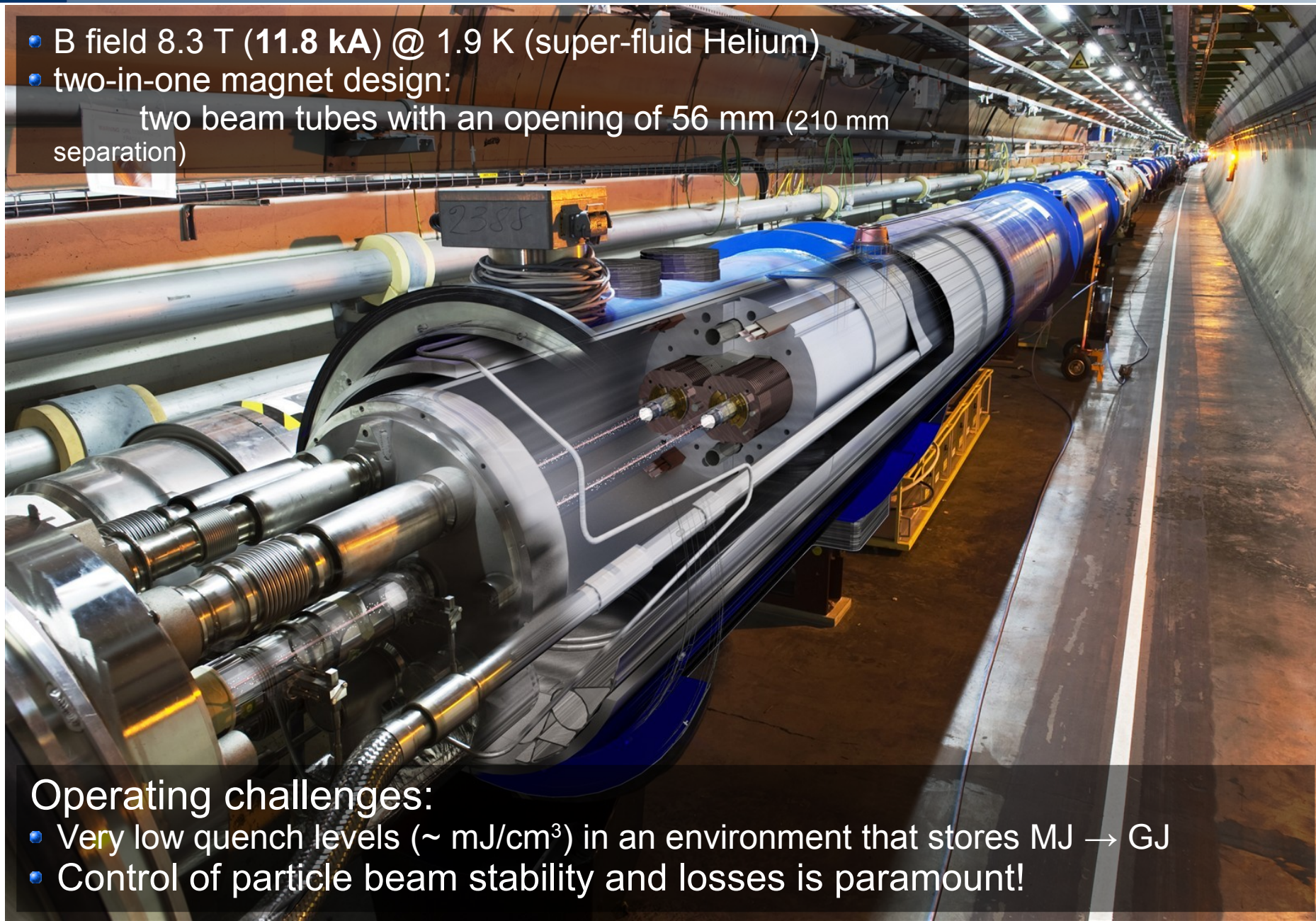
Jura mountains

LS1 BBC and HT upgrades, Ralph. Steinhagen@CERN.ch, 2013-03-14



# 27 km Circumference – 1232 LHC dipole magnet

- B field 8.3 T (11.8 kA) @ 1.9 K (super-fluid Helium)
- two-in-one magnet design:  
two beam tubes with an opening of 56 mm (210 mm separation)



## Operating challenges:

- Very low quench levels ( $\sim \text{mJ/cm}^3$ ) in an environment that stores MJ  $\rightarrow$  GJ
- Control of particle beam stability and losses is paramount!



# Relevant parameters for MPS

- Momentum of the particle

- Particle type

Activation is mainly an issue for hadron accelerators.

- Energy stored in the beam

1 MJ can heat and melt 1.5 kg of copper.

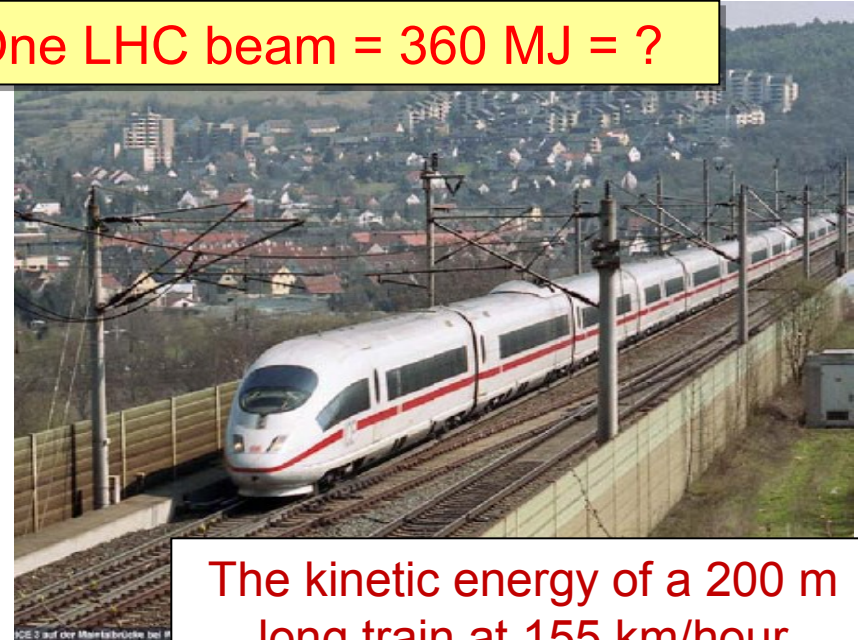
- Beam power

- Beam size

- Power or energy density

- Time structure of beam

One LHC beam = 360 MJ = ?



The kinetic energy of a 200 m long train at 155 km/hour

90 kg of TNT

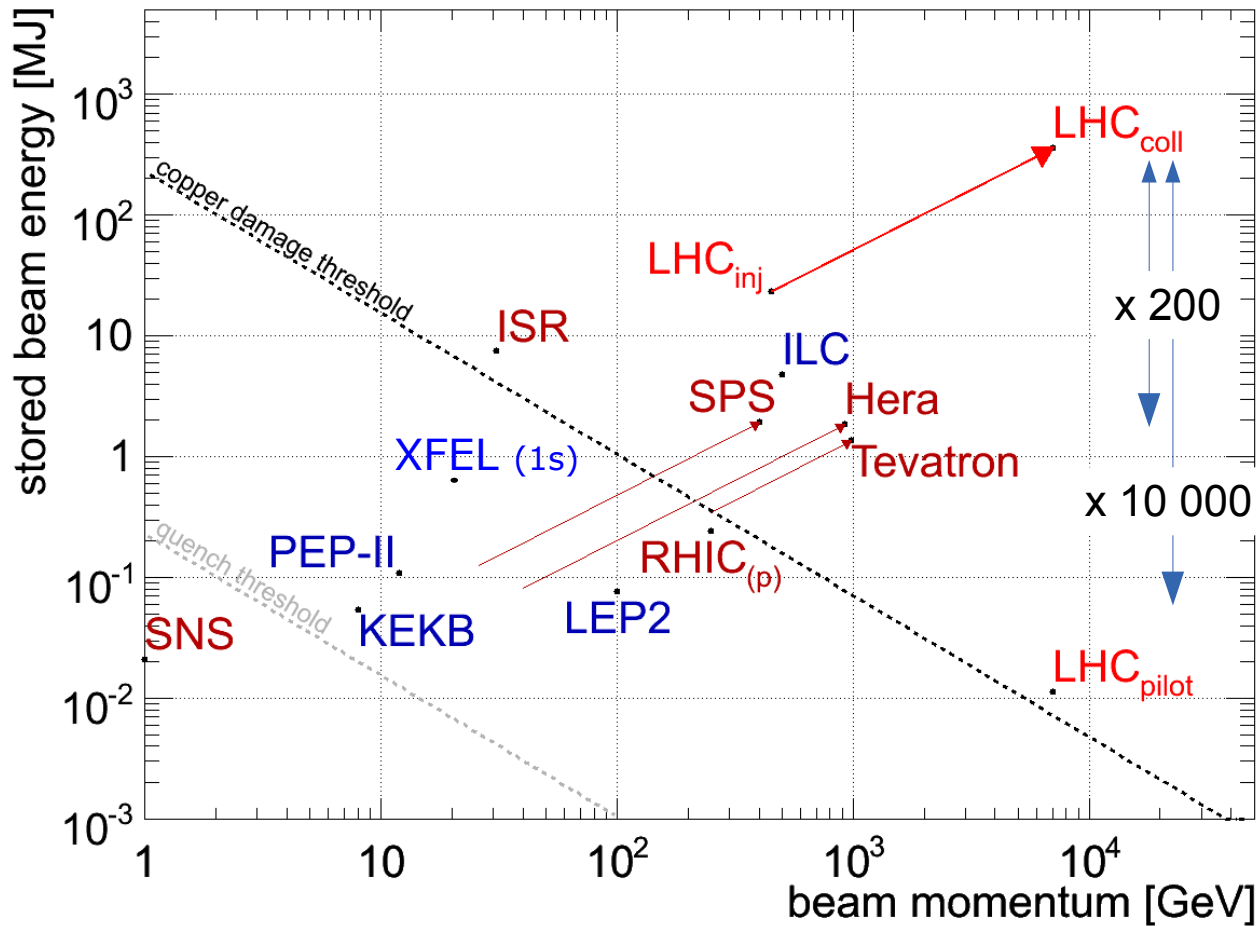


Key factor : how easily  
and how fast  
the energy is released !!

15 kg of  
chocolate



# Stored Beam Energies



Quench Levels	Units	<i>Tevatron</i>	<i>RHIC</i>	<i>HERA</i>	<i>LHC</i>
<b>Instant loss (0.01 - 10 ms)</b>	[mJ/cm <sup>3</sup> ]	4.5	18	2.1 - 6.6	87
<b>Steady loss (&gt; 100 s)</b>	[mW/cm <sup>3</sup> ]	75	75		5.3



# From uncontrolled damage tests...

A real case from the 2008 SPS run !

- Impact on the vacuum chamber of a **400 GeV beam of  $3 \times 10^{13}$  protons (2 MJ)**.
- Event is due to an insufficient coverage of the SPS MPS (known !).
- Vacuum chamber to atmospheric pressure, **downtime ~ 3 days**.



Risk = (3 days downtime + dose to workers)  
x (1 event / 5-10 years)

# ...to controlled damage tests

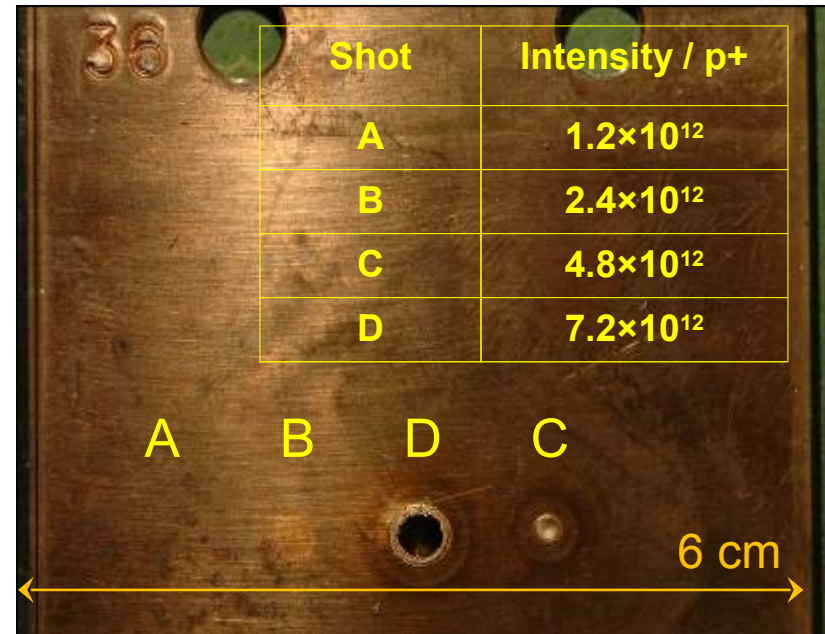
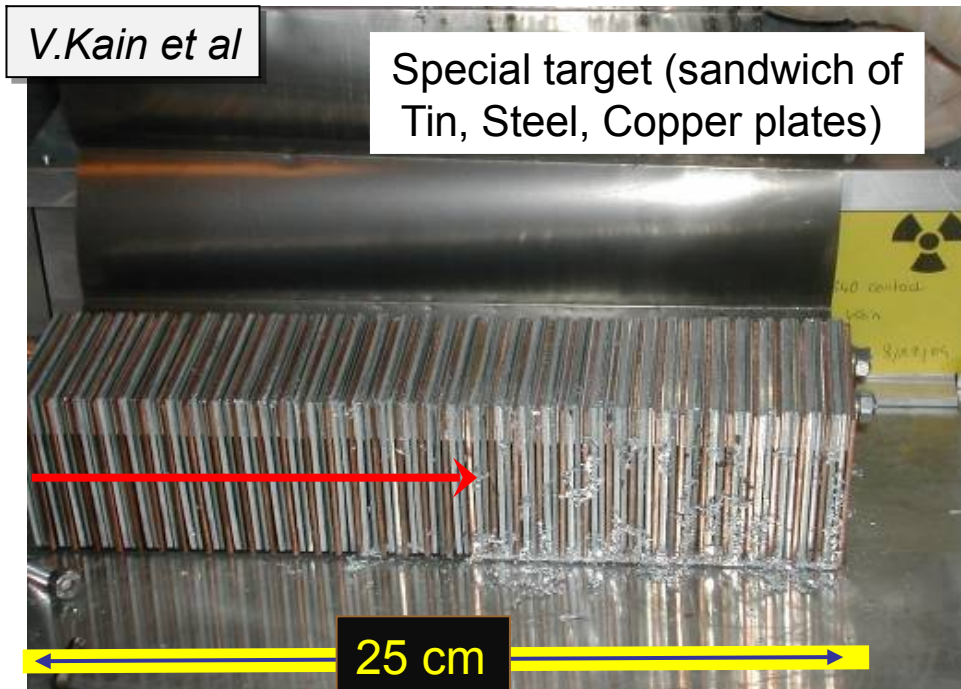
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- ❑ In the past decade a lot of effort was invested to better understand the interaction of high energy / high density beams with matter.
- ❑ Experiments:
  - *Ad-hoc experiments for the LHC,*
  - *Construction of a dedicated test facility at CERN (HiRadMat @ SPS).*
- ❑ Modeling and comparison with tests.
  - *Many matter phases (solid, liquid, plasma), 'hydro-codes'.*
- ❑ Some outcomes:
  - ✓ Validation of LHC carbon collimator robustness,
  - ✓ Validation of damage thresholds for LHC injection energy,
  - ✓ Validation of simulation codes,
  - ✓ Search for more robust material.

# SPS Experiment : Damage at 450 GeV

Controlled SPS experiment / protons.

- Energy 450 GeV,
- Beam area  $\sigma_x \times \sigma_y = 1.1 \times 0.6 \text{ mm}^2$ ,
- Damage limit for copper at  $2 \times 10^{12} \text{ p}$ .
- No damage to stainless steel.

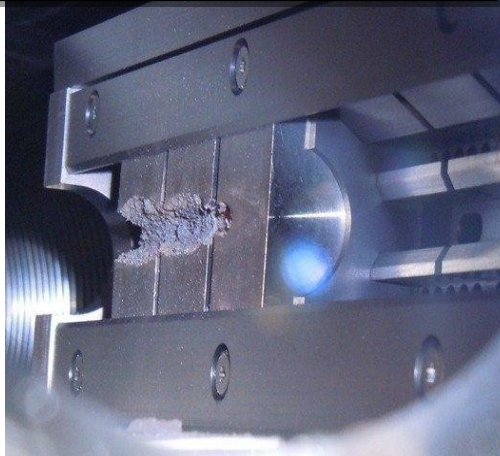


- Damage limit is  $\sim 200 \text{ kJ}$ ,  $< 0.1 \%$  of a nominal LHC beam.
- Impact D:  $\approx 1/3$  of nominal LHC injection.



# HiRadMat Tests – New Materials

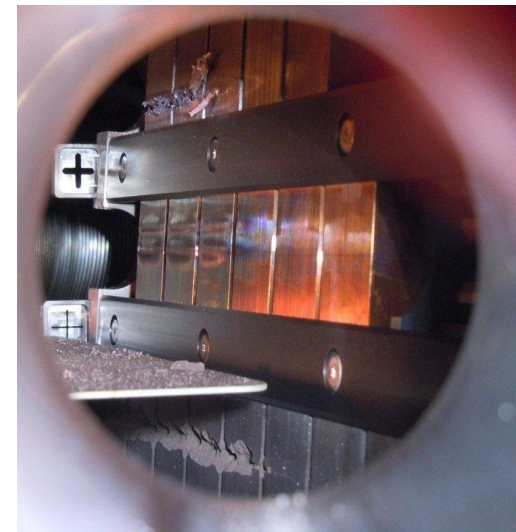
Courtesy A. Bertarelli (EN)



*Inermet 180, 72 bunches*



*Molybdenum, 72 & 144 bunches*



*Glidcop, 72 bunches (2 x)*



*Copper-Diamond  
144 bunches*



*Molybdenum-Copper-Diamond  
144 bunches*



*Molybdenum-Graphite (3 grades)  
144 bunches*

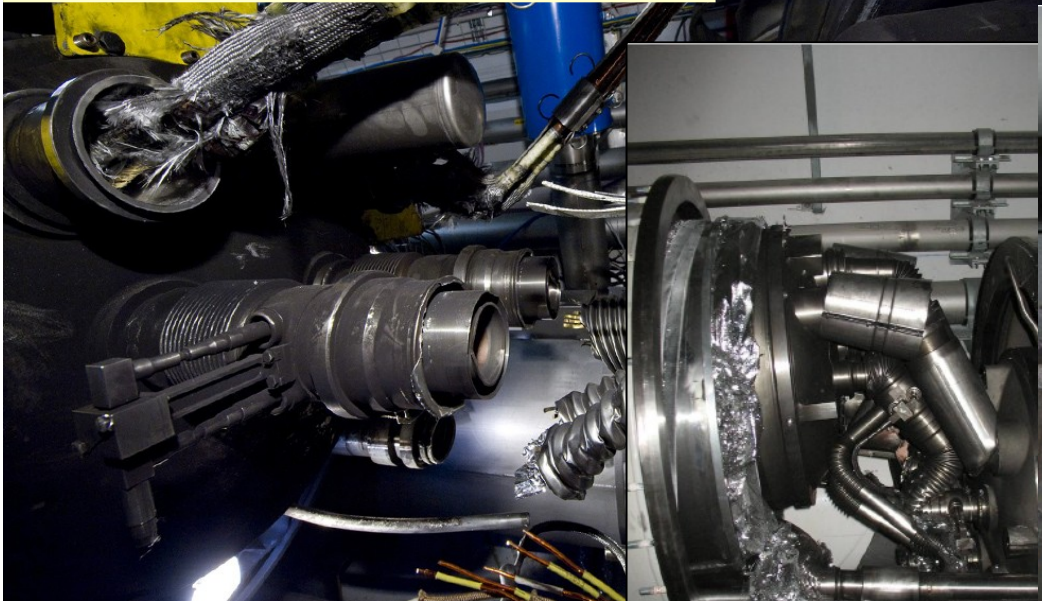


# Release of 600 MJ at LHC

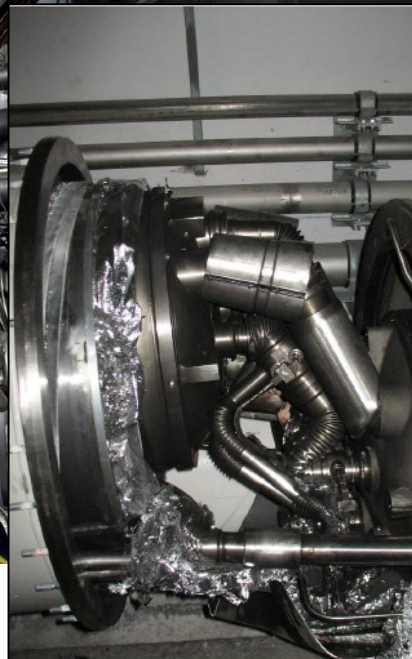
The 2008 LHC accident happened during test runs without beam.

A magnet interconnect was defect and the circuit opened. An electrical arc provoked a He pressure wave damaging ~600 m of LHC, polluting the beam vacuum over more than 2 km.

Arcing in the interconnection



53 magnets had to be repaired



Over-pressure



Magnet displacement



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# Machine Protection

# Example for Active Protection - Traffic

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- A monitor detects a dangerous situation
- An action is triggered
- The energy stored in the system is safely dissipated



# Example for Passive Protection

- The monitor fails to detect a dangerous situation
- The reaction time is too short
- Active protection not possible – passive protection by bumper, air bag, safety belts

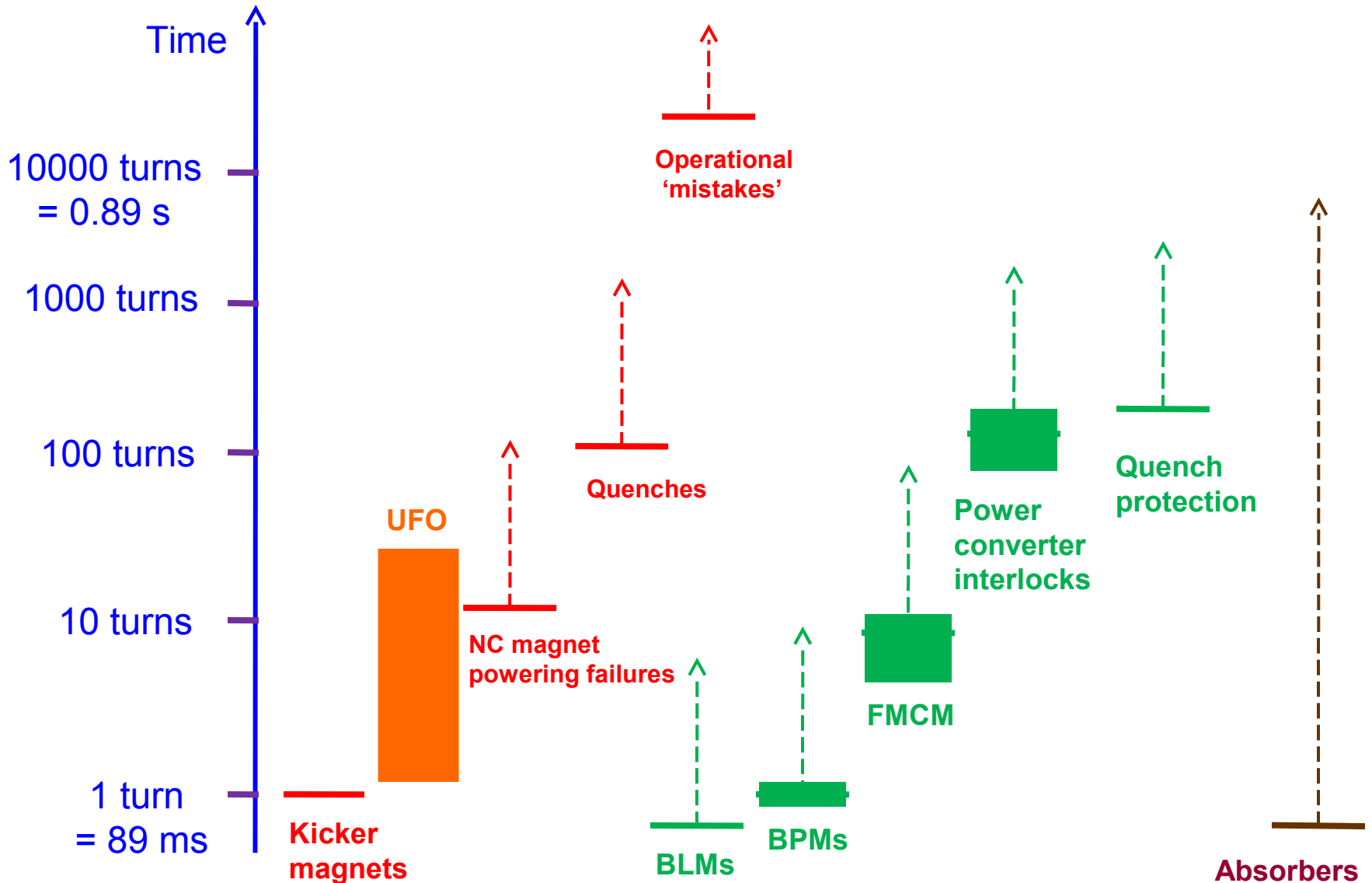


# MPS Design Strategy

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- ❑ Avoid a failure by design – if you can.
- ❑ **Detect a failure at the hardware** (equipment) level and stop operation – **first protection layer**.
- ❑ **Detect the consequences** of the failure on **beam parameters** (orbit, tune, losses etc) and stop operation – **second protection layer**.
- ❑ Stop beam operation.
  - *Inhibit injection, send beam to a dump,*
  - *Stop the beam by collimators / absorbers.*
- ❑ *Demonstrate safety / availability / reliability*
  - *use established methods to analyse critical systems and to predict failure rate*
- ❑ *Managing interlocks*
  - *disabling of interlocks is common practice (keep track !)*
  - *LHC: masking of some interlocks possible for low intensity/low energy beams*
- ❑ Elements of protection – **third protection layer**
  - ✓ **Equipment and beam monitoring,**
  - ✓ **Collimators and absorbers, beam dumps,**
  - ✓ **Interlock system linking different systems.**

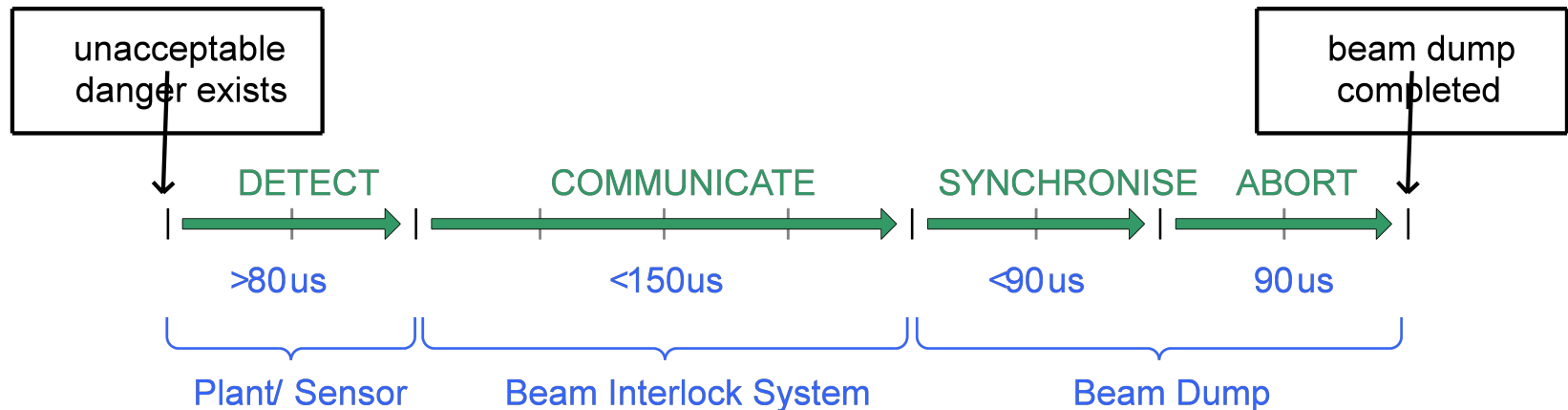
# Timescales @ LHC





# The beam's gone immediately isn't it?

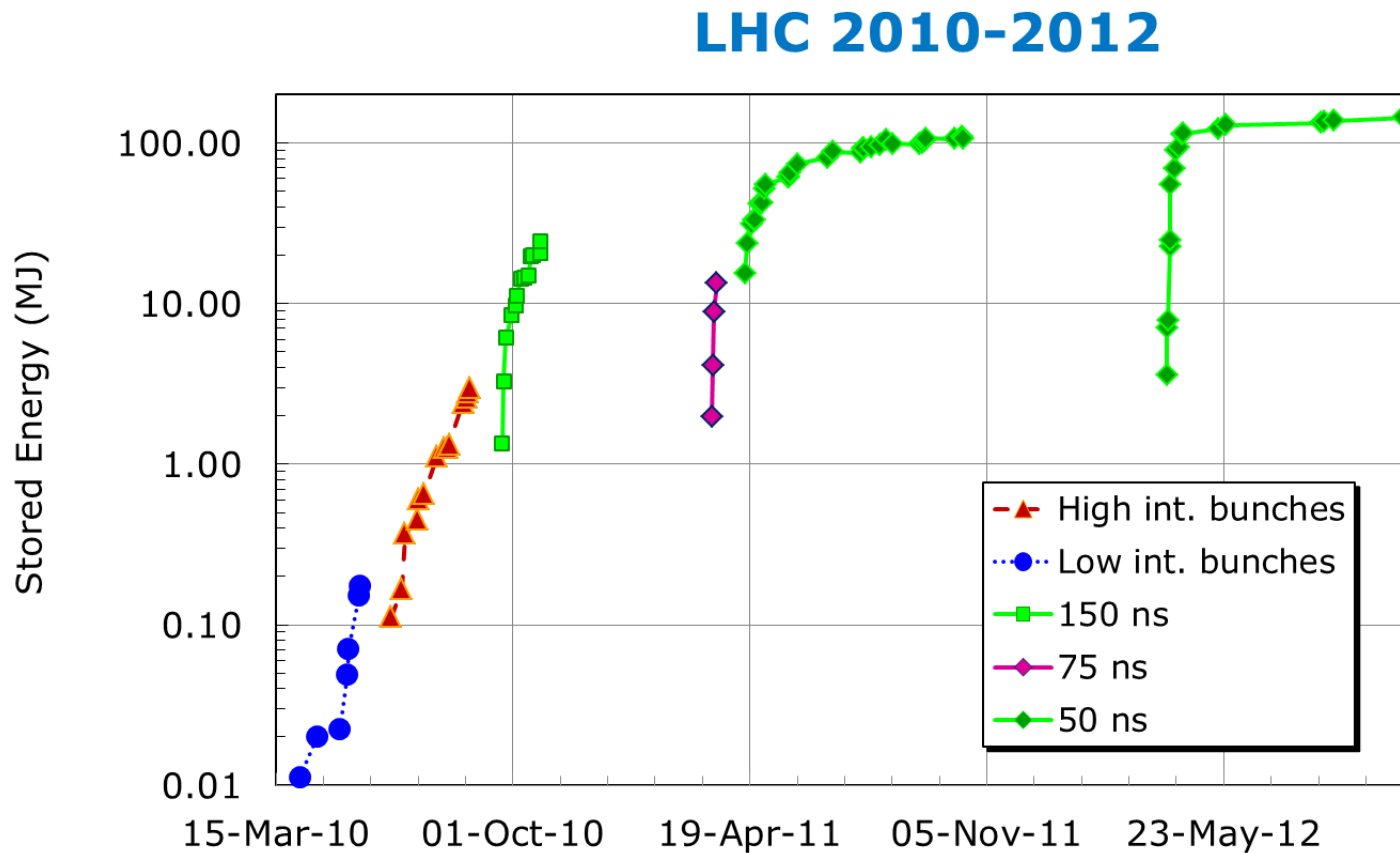
- Unfortunately even the best failure detection takes some time, the signal must be propagated to the dumping system, the dumping system must synchronize to the beam.
  - Unavoidable delay to fire the dump !



At the LHC the delay can be up to ~3 turns – ~300  $\mu$ s.

# LHC Machine Protection Learning Curve

- It took more than a year of commissioning and tuning (e.g. BLM thresholds) to reach the maximum intensity at 3.5/4 TeV



# Beam Instrumentation for Machine Protection

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- **Beam Loss Monitors**
  - stop beam operation in case of too high beam losses
  - monitor beam losses around the accelerator (full coverage?)
  - could be fast and/or slow (LHC down to 40  $\mu$ s)
- **Beam Position Monitors**
  - ensuring that the beam has the correct position
  - in general, the beam should be centred in the aperture
- **Beam Current Transformers**
  - if the transmission between two locations of the accelerator is too low (=beam lost somewhere): stop beam operation
  - if the beam lifetime is too short: dump beam
- **Beam Size Monitors**
  - if beam size is too small could be dangerous for windows, targets, ...

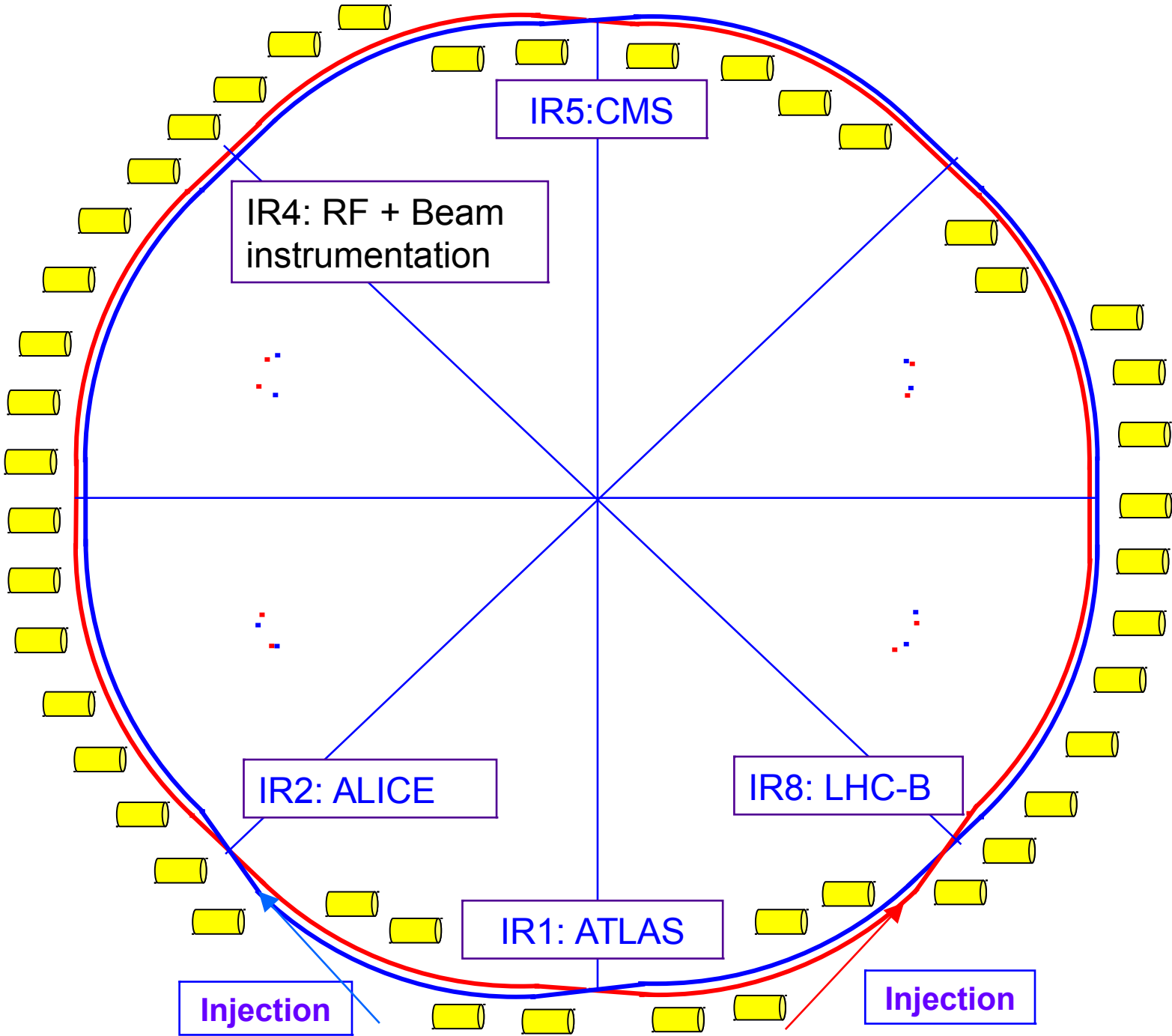
# Beam Loss Monitors

- Ionization chambers to detect beam losses:
  - Reaction time  $\sim \frac{1}{2}$  turn ( $40 \mu\text{s}$ )
  - Very large dynamic range ( $> 10^6$ )
- There are  $\sim 3600$  chambers distributed over the ring to detect abnormal beam losses and if necessary trigger a beam abort !



# LHC

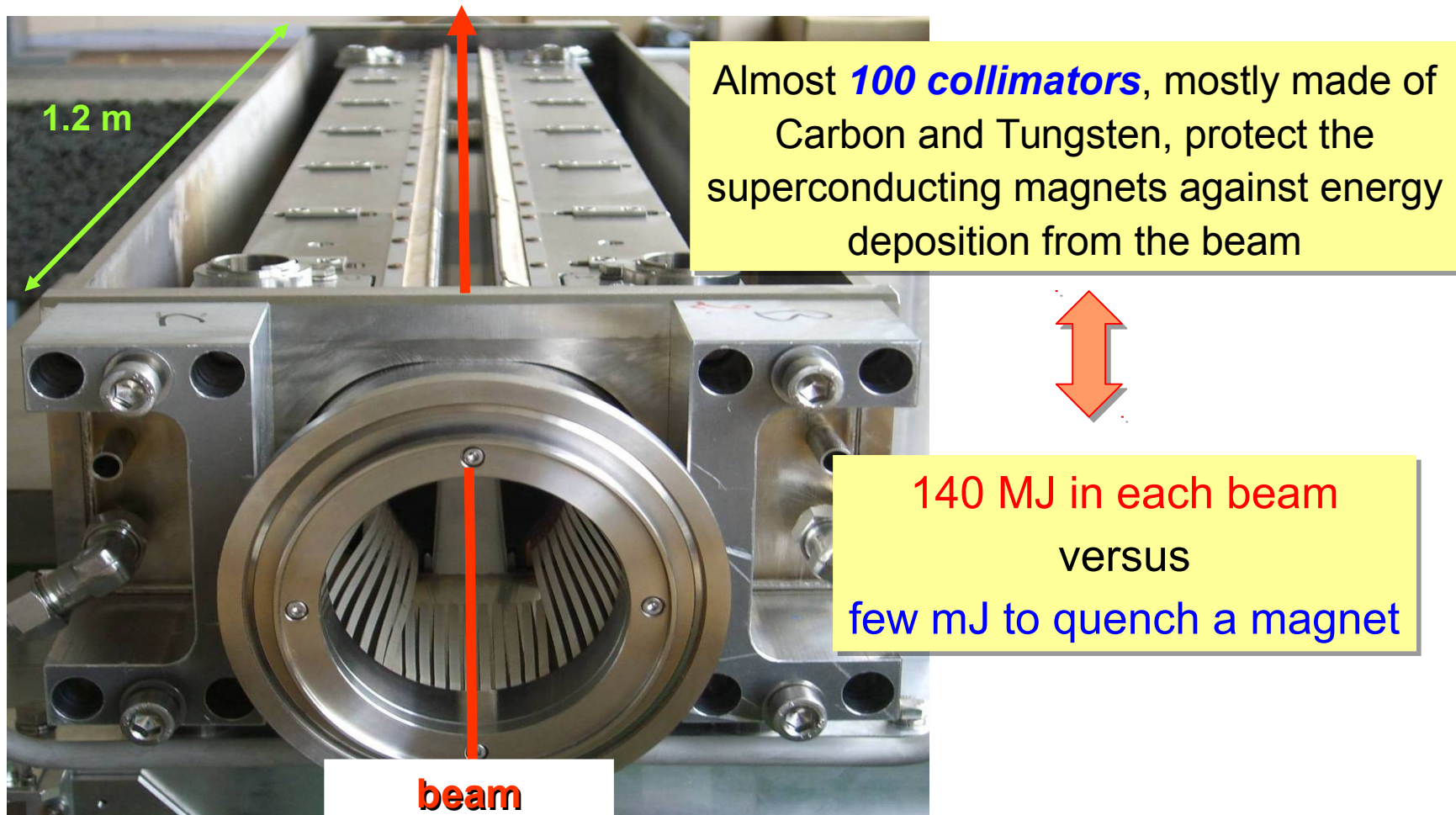
3600 x





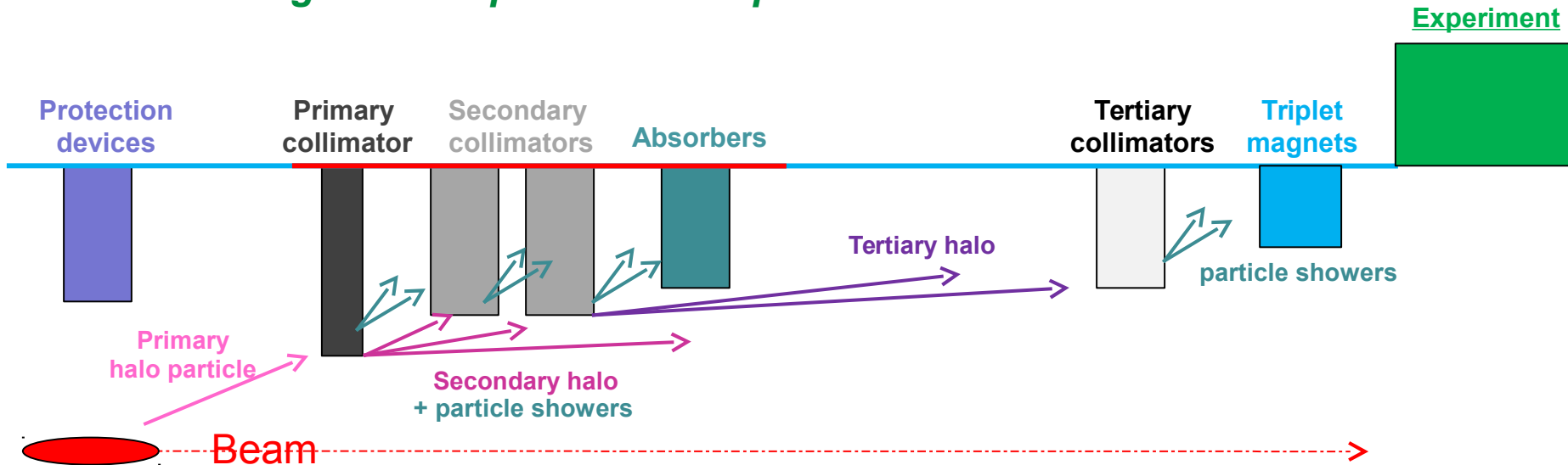
# Beam Collimation (cleaning)

- The LHC requires a complex multi-stage collimation system to operate at high intensity.
  - *Previous hadron machines used collimators only for experimental background conditions.*



# Collimation System

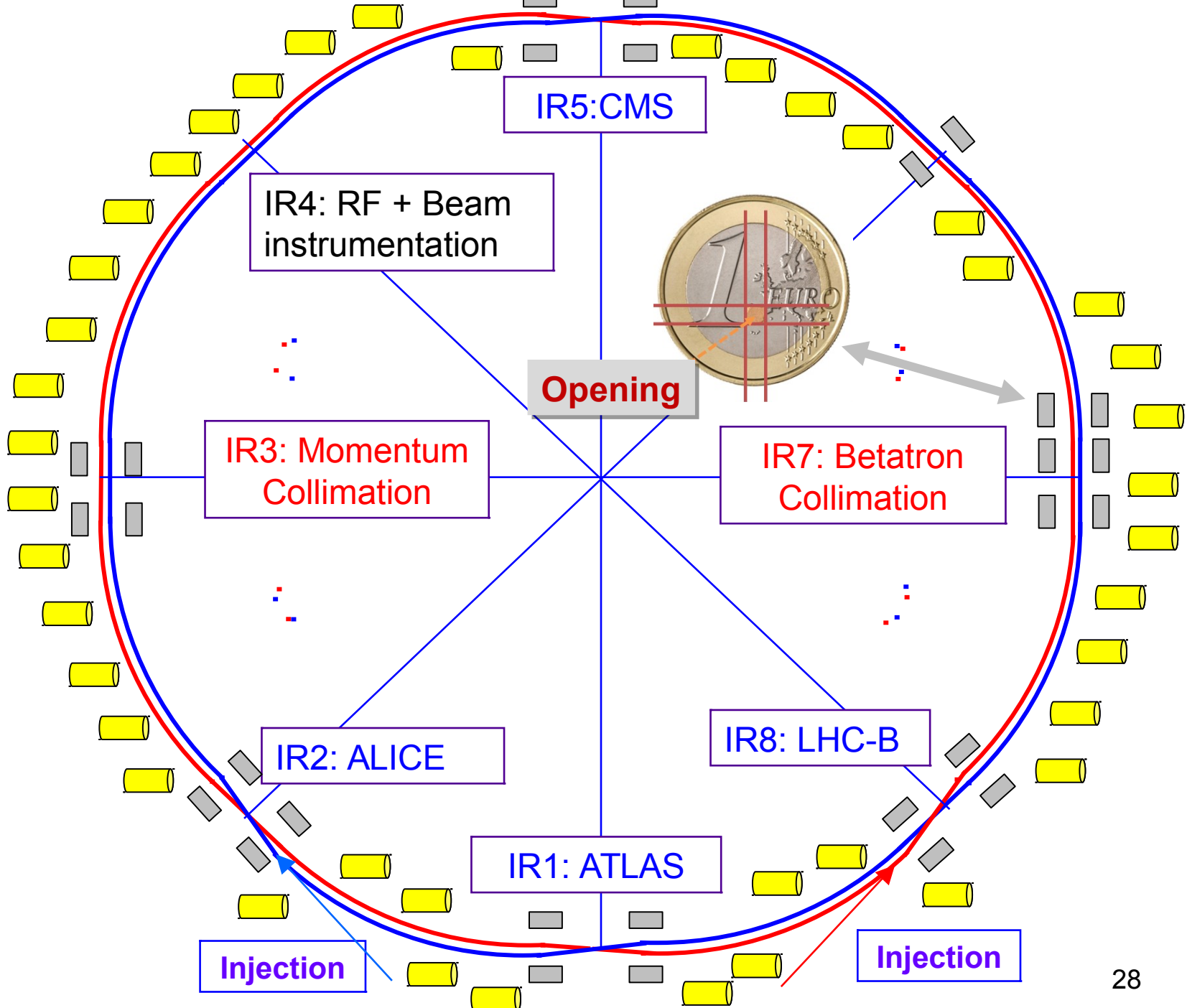
- To be able to absorb the energy of the protons, the collimators are staged – primary, secondary, tertiary – **multi-stage system**.
- The system worked perfectly – also thanks to **excellent beam stabilization and machine reproducibility** – only one setup / year.
  - ~99.99% of the protons that were lost from the beam were intercepted.
  - **No magnet was quenched in operation at 3.5/4 TeV.**



# LHC

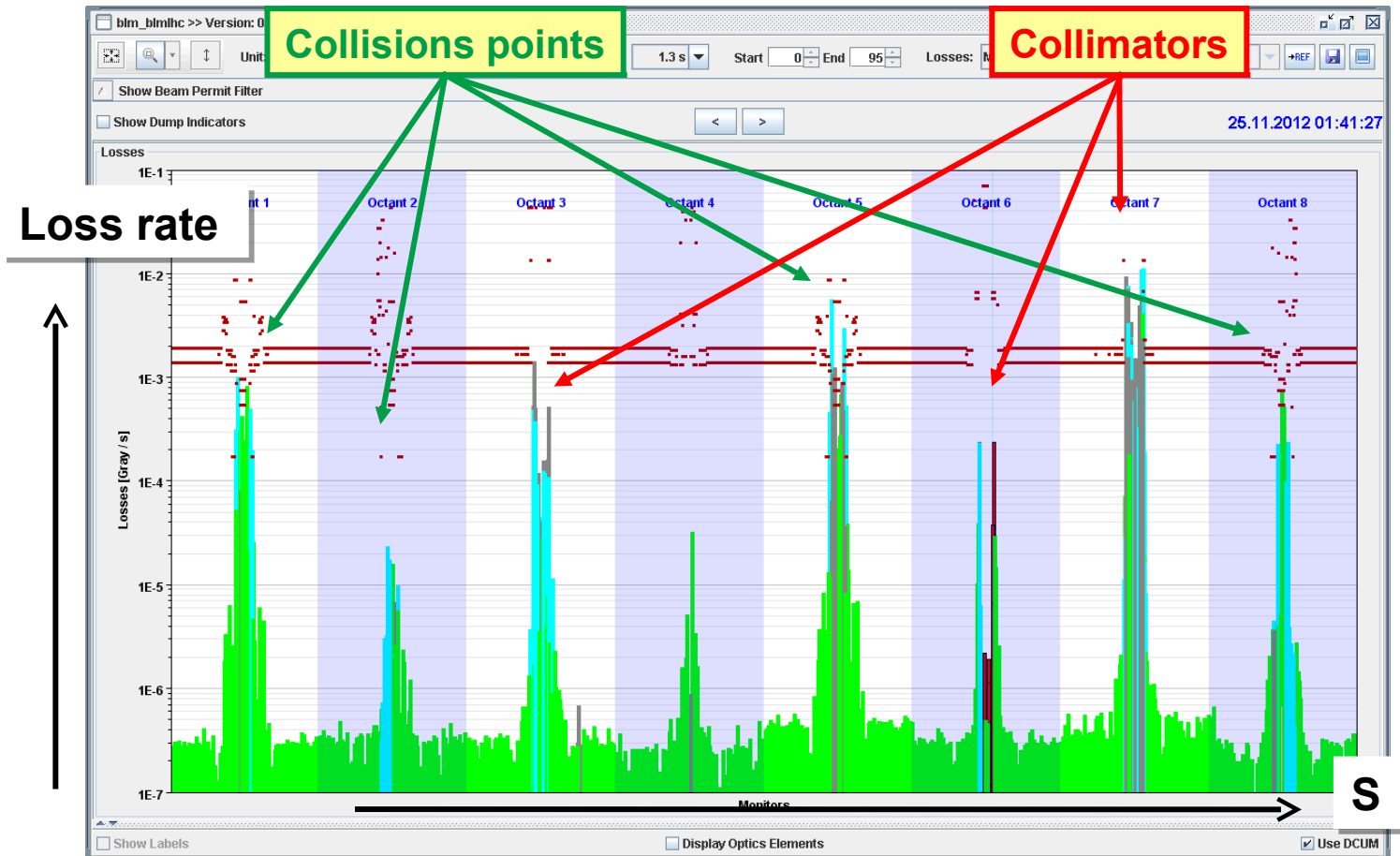
3600 x

100 x



# Continuous beam losses at LHC

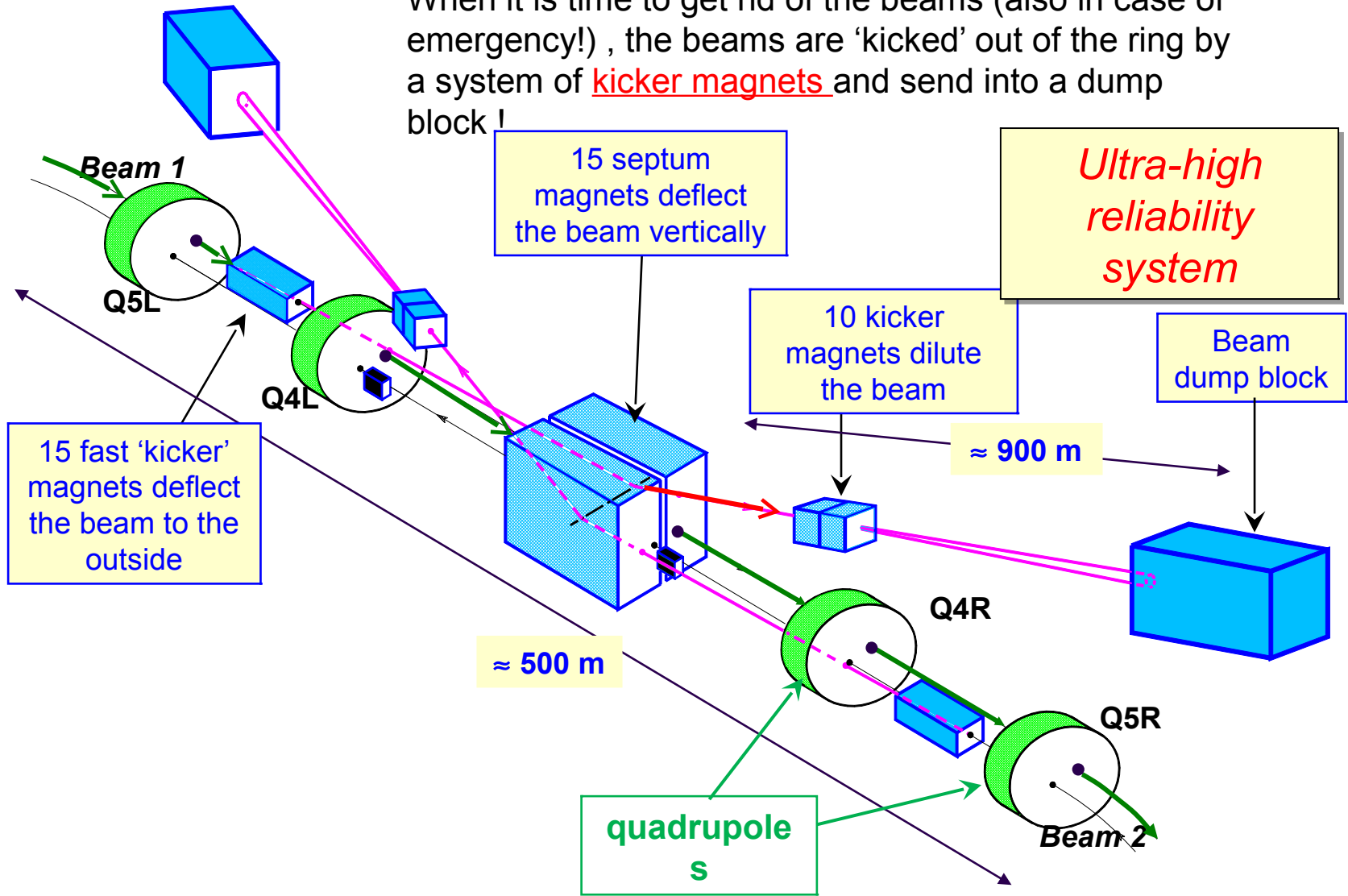
- The BLM signals near the experiments are almost as high as at the collimators (steady losses) due to the luminosity.
  - *At the experiments the BLM record collision debris – in fact the physics at small angles not covered by the experiments !!*





# LHC beam dumping system

When it is time to get rid of the beams (also in case of emergency!), the beams are 'kicked' out of the ring by a system of **kicker magnets** and send into a dump block!



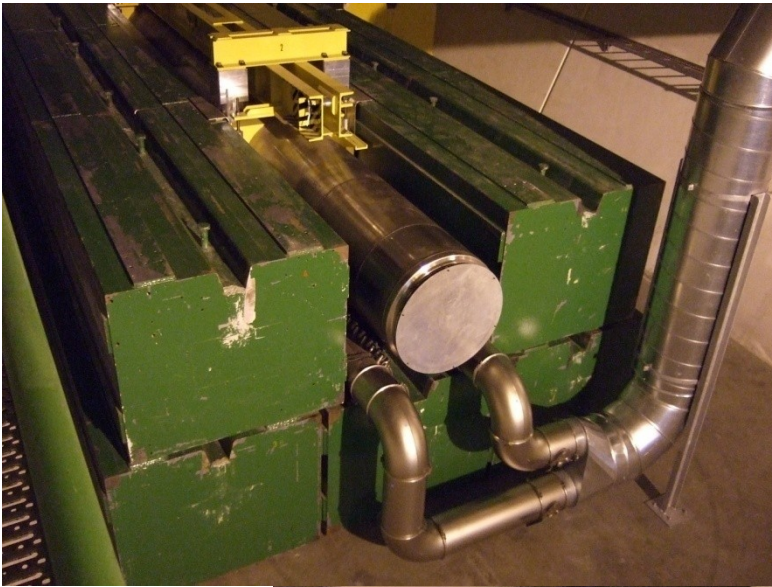
# LHC Dump Line



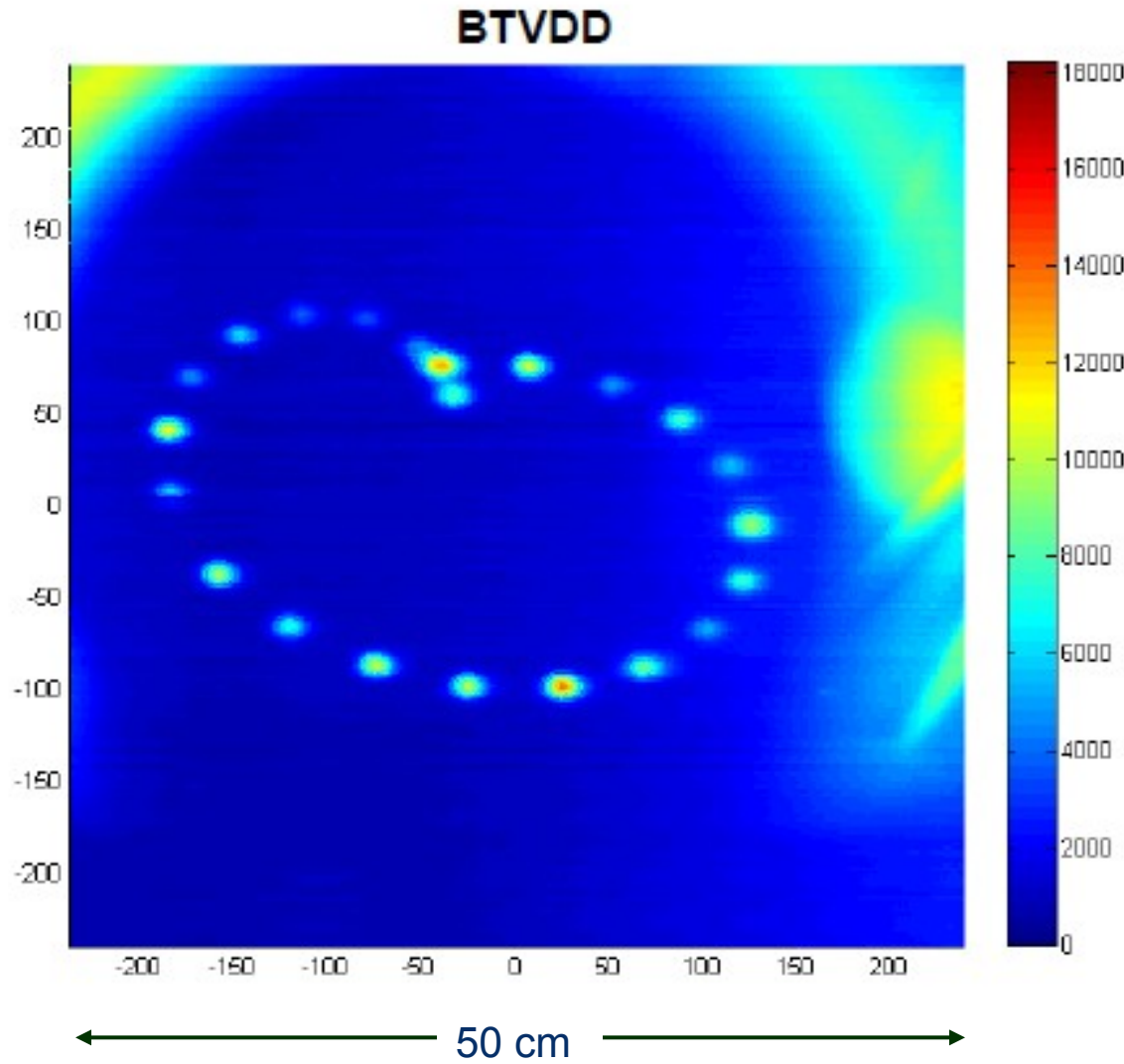


# The LHC dump block

*The dump block is the only LHC element capable of absorbing the nominal beam*



# Beam Dump



- Screen in front of the beam dump block
- Each light dot shows the passage of one proton bunch traversing the screen
- Each proton bunch has a different trajectory, to better distribute the energy across a large volume



# The Unexpected

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# Incidents happen

*JPARC home page – October 2013*

**J-Parc**

**INDEX**

- Announcements
- About J-Parc
- Users' Guide (J-Parc Users Office)
- For Scientists and Researchers
- For General Public
- For Companies & Business
- For Kids
- Facilities at J-Parc
  - Accelerators
  - Materials and Life Science Experimental Facility
  - Hadron Experimental Facility
  - Neutrino Experimental Facility
  - Accelerator-Driven Transmutation Experimental Facility
  - Access to J-Parc
  - Map of J-Parc

**Japan Proton Accelerator Research Complex** JAPANESE

Hadron Experimental Facility

50GeV Synchrotron

Materials and Life Science Experimental Facility

Neutrino Experimental Facility

3GeV Synchrotron

For details of each facility, click on the name of the facility.

Linac

**2013.07.26 Message from Director of J-Parc Center**  
We have been working together to investigate the causes of the accident and to develop the efficient safety management system to prevent recurrence of similar accidents since the radioactive material leak accident at the Hadron Experimental Facility (HD Facility) on May 23.

»»» [more](#)

# JPARC incident – May 2013

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- Due to a power converter failure, a slow extraction was transformed into a fast extraction.
  - *Extraction in milliseconds instead of seconds.*
- As a consequence of the high peak power a target was damaged and radio-isotopes were released into experimental halls.
  - >> *machine protection coupled to personnel protection !*
- Investigations and protection improvements are ongoing to allow JPAC to restart.

*One insufficiently covered failure case  
had major consequences !*

# Summary

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## Machine protection:

- manages risk = 'failure probability' \* 'failure consequences'
- requires a comprehensive overview of all aspects of the accelerator (accelerator physics, operation, equipment, instrumentation),
- requires understanding the different failure types that could lead to uncontrolled beam loss,
- must be an integral part of the machine design,
- is becoming increasingly important for future projects, with increased beam power / energy density and increasingly complex machines.





# Acknowledgements to many colleagues from CERN and to the authors of the listed papers

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- N.Tahir et al., Simulations of the Full Impact of the LHC Beam on Solid Copper and Graphite Targets, IPAC 2010, Kyoto, Japan, 23 - 28 May 2010

## Theses

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- G.Guaglio, Reliability of the Beam Loss Monitors System for the Large Hadron Collider at CERN /, CERN-THESIS-2006-012 PCCF-T-0509
- Benjamin Todd, A Beam Interlock System for CERN High Energy Accelerators, CERN-THESIS-2007-019
- A. Gomez Alonso, Redundancy of the LHC machine protection systems in case of magnet failures / CERN-THESIS-2009-023
- Sigrid Wagner, LHC Machine Protection System: Method for Balancing Machine Safety and Beam Availability /, CERN-THESIS-2010-215
- Roderik Bruce, Beam loss mechanisms in relativistic heavy-ion colliders, CERN-THESIS-2010-030

# Acknowledgements to many colleagues from CERN and to the authors of the listed papers

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- L.Tchelidze, In how long the ESS beam pulse would start melting steel/copper accelerating components?  
ESS AD Technical Note, ESS/AD/0031, 2012
- Conference reports in JACOW, keywords: machine protection, beam loss